

Table of contents

Introduction	1
Bibliography	4
Chapter 1 – Coiled Tubing Unit General Description	6
1.1 Introduction	7
1.2 Risks	7
1.3 Component description	7
Chapter 2 – CTU System Development	30
2.1 Introduction	31
2.2 Coiled tubing	31
2.3 Reel	46
2.4 Level-wind device	49
2.5 Depth indicator	50
2.6 CT drum connections	51
2.7 Guide arch	52
2.8 Injector	55
2.9 Summary	59
2.10 Bibliography	60
Chapter 3 – General Coiled Tubing Operations	62
3.1 Introduction	63
3.2 Coiled tubing life	63
3.3 Connectors	67
3.4 End devices	74
3.5 Hydrostatic testing	81
3.6 Tripping	82
3.7 Tripping in the hole	83
3.8 Tripping out of the hole	86
3.9 Buckling	87
3.10 Lockup	89
3.11 Reducing buckling	89
3.12 Tractors	91
3.13 Snubbing	93
3.14 Unsupported length	93
3.15 Critical buckling calculations	94
3.16 Final operations	96
3.17 Bibliography	96
Chapter 4 – CT Applications in the Oilfield	98
4.1 Introduction	99
4.2 Fill clean-outs	99
4.3 Sand consolidation	102
4.4 Sand control	104
4.5 Acidizing	105
4.6 Fracturing	109
4.7 Jetting	113

4.8 Scale removal and treatment	115
4.9 Logging and perforating	122
4.10 Fishing	125
4.11 Cementing	140
4.12 Artificial lift	144
4.13 Bibliography	149
 Chapter 5 – Coiled Tubing Drilling	154
5.1 Introduction	155
5.2 Continuous pipe drilling history	155
5.3 Early misconceptions	158
5.4 CTD pros and cons	160
5.5 Well design	174
5.6 CT milling and underreaming	182
5.7 CT abrasive drilling	185
5.8 Drilling fluids	187
5.9 Bibliography	190
 Appendix A – Acronyms and Abbreviations	208
Appendix B – Glossary	210
Appendix C – Coiled Tubing Forces	228
C.1 Straight segments	228
C.2 Curved segments	233
C.3 Buckled CT friction	235
C.4 Bibliography	238
 Appendix D – Buckling Calculations	240
D.1 Sinusoidal buckling	240
D.2 Helical buckling	243
D.3 Factors impacting buckling	245
D.4 Unconstrained pipe buckling	248
D.5 Bibliography	250
 Appendix E – Hydraulic Calculations	252
E.1 Liquids	252
E.2 Flow regimes	254
E.3 Reynolds number	254
E.4 Fluid friction in straight coiled tubing segments	256
E.5 Fluid friction in curved coiled tubing	258
E.6 Gases	261
E.7 Gas viscosity determination	261
E.8 Foams	262
E.9 Multiphase Fluids	263
E.10 Multiphase flow correlations	265
E.11 Bibliography	269
 Figure Index	272
Index	278